



Data Guide

## EPOXY FILLER

### PRODUCT DESCRIPTION

A multi-purpose Epoxy filler adhesive, finding a diverse number of uses in numerous applications as a non-stick gap filling adhesive, the repairing of FRP panels and mouldings, as a chemical resistant, tile group/adhesive, and a general purpose adhesive for numerous domestic and industrial and marine applications. Available in white and natural colour, but can be coloured by using Norski pigments.

### AREAS OF USE

Plugging and filling severe holes in timber hulls, forming radius fillets prior to application of Norglass Skinning Resin - as an adhesive filler where large gap filling is required - bonding ceramic tiles - repair of GRP hulls - spot filling timber and metal prior to painting. Cured product has exceptional sandability, producing a very fine smooth surface finish.

### LIMITATIONS

Only limited capability to bridge gaps subject to movement.

### MIXING

A ratio of 2: 1 which should be mixed until all streakiness has been eliminated.

### APPLICATION

Press well into holes to be filled, slightly over-fill to avoid double filling. When using as an adhesive, ensure it is worked well into both surfaces by bringing together. Likewise, when filling large areas or forming fillets, ensure that the surface is well covered with filler before completing the job. Fine finishing can be achieved by smoothing surface of un-set material with water. However, if painting, the surface must be lightly sanded. Natural coloured Norski Epoxy Filler may be coloured with Norski colour pigments.

### CURING

A pot life of 20-30 minutes at 20°C. Firm cured 6-8 hours. Overnight curing for best sanding characteristics. Full cure seven days. May be overcoated as soon as surface is firm.

### CLEANING

A damp cloth will remove fresh material. Partially set Epoxy Filler requires cleaning fluid.

### SUPPLIED

In the following sizes: 375ml, 750ml, 1.5 Ltrs, 3 Ltrs, 6 Ltrs.

**SAFETY PRECAUTIONS:** Do not use near fire or flames. Harmful or fatal if swallowed. Use disposable gloves to avoid skin contamination. If resin comes into contact with skin, wash uncured resin off with soap and water. Wear safety glasses to avoid, eye contamination. Mixed formulation contains Epoxy Resin and Amines. If swallowed do not induce vomiting. Give a glass of water. Contact a Doctor or the Poisons National Information Centre on 0800 764 766 (Urgent information only). Eye Contamination: Hold eyes open and flood with water for at least 15 minutes. See a Doctor Immediately

### WARRANTY

Because the use of this product is beyond the control of the manufacturer, no liability or responsibility can be accepted for any loss or damage arising from its application or use.

Liability for faulty material is limited to replacement only.

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